

<http://doi.org/10.32864/polymmattech-2024-10-1-45-51>

УДК 544.03

ОСОБЕННОСТИ БИОДЕГРАДАЦИИ БИНАРНЫХ КОМПОЗИТОВ ПОЛИЛАКТИДИД/ПОЛИБУТИЛЕНАДИПИНАТТЕРЕФТАЛАТ (ПЛА/ПБАТ)

Л. Д. СЕЛЕЗНЕВА^{1,2+}, А. А. ПОПОВ^{1,2}, Е. С. ТРОФИМЧУК², Е. В. ВОРОБЬЕВА³, С. М. АНШИН²

¹Институт Биохимической Физики имени Н. М. Эмануэля РАН (ИБХФ РАН), ул. Косыгина, 4, 119334, г. Москва, Россия

²Российский экономический университет имени Г. В. Плеханова, Стремянный пер., 36, 115054, г. Москва, Россия

³Гомельский государственный университет имени Ф. Скорины, ул. Советская, 104, 246019, Гомель, Беларусь

Смеси полилактида (ПЛА) и полибутиленадипинаттерефталата (ПБАТ) считаются перспективными биоразлагаемыми полимерными композитами. Эти полимеры обладают разными физико-механическими свойствами, в связи с чем представляет интерес изучение их смесей. Цель работы — изучить структуру и теплофизические, механические свойства бинарных композитов ПЛА/ПБАТ; оценить возможность их самопроизвольной деградации в почве в условиях климата умеренных широт.

В ходе работы методом прессования изготавлили однокомпонентные пленки из каждого полимера и бинарные на основе ПЛА и ПБАТ при соотношении, в мас.%, 90/10, 80/20, 70/30, 60/40, 50/50, 40/60, 30/70, 20/80, 10/90. Смешение компонентов осуществляли в расплаве. Провели исследования физико-механических и теплофизических свойств исходных образцов, а также их микроскопический анализ, позволяющий судить о структуре бинарных композитов. Влияние выдержки в грунте оценивали по изменению теплофизических свойств и по потере массы

Образцы пленок бинарных композитов ПЛА/ПБАТ и однокомпонентные пленки подвергали натуральным испытаниям в стандартизированном грунте в течение 6 месяцев. Температура плавления и степень кристалличности образцов после испытаний практически не меняются. После нахождения в грунте отмечена потеря массы образцами пленок от 2% до 6%, ее значение зависит от количества ПБАТ в составе. По потере массы и визуальным изменениям можно сделать вывод о начальном этапе биодеструкции.

Ключевые слова: полилактид, полибутиленадипинаттерефталат, биополимеры, структура бинарных смесей, кристаллизация, потеря массы, степень кристалличности, температура стеклования, относительное удлинение при разрыве, температура плавления.

THE BIODEGRADATION FEATURES OF BINARY COMPOSITES OF POLYLACTIDIDE/POLYBUTYLENE ADIPATE TEREPHTHALATE (PLA/PBAT)

L. D. SELEZNEVA^{1,2+}, A. A. POPOV^{1,2}, E. S. TROFIMCHUK², E. V. VOROBYOVA³, S. M. ANSHIN²

¹N. M. Emanuel Institute of Biochemical Physics RAS, Kosygin St., 4, 119334, Moscow, Russia

²Plekhanov Russian University of Economics, Stremyanny Lane, 36, 115054, Moscow, Russia

³Francisk Skorina Gomel State University, Sovetskaya St., 104, 246019, Gomel, Belarus

Since polylactide (PLA) and polybutylene adipate terephthalate (PBAT) have different physical and mechanical properties, it is of interest to study their composites. The purpose of this work is to establish the structure of binary PLA/PBAT composites, their thermal and mechanical properties and to

⁺Автор, с которым следует вести переписку. E-mail: seleznyova.ludmila@yandex.ru

assess the impact of soil on them. The effect of exposure in the ground was assessed by changes in thermal properties and by weight loss.

Binary films based on PLA and PBAT were made with the ratio of components 90/10, 80/20, 70/30, 60/40, 50/50, 40/60, 30/70, 20/80, 10/90 using hot pressing approach. Mixing of the components was carried out in the melt. The mechanical and thermophysical properties of the initial single-component and binary samples were studied. Microscopic analysis was carried out to explore the structure of binary composites.

Samples of PLA/PBAT binary films and single-component films were subjected to full-scale tests in standardized soil for 6 months. The melting point and the degree of crystallinity of the samples after testing almost do not change. After being in the ground, a mass loss of film samples from 2 to 6% was noted. Its value depends on the amount of polybutylene adipate terephthalate in composite. Based on weight loss and visual changes, we can conclude that the initial stage of biodegradation is in progress.

Keywords: polylactide, polybutylene adipate terephthalate, biopolymers, binary blend structure, crystallization, weight loss, degree of crystallinity, glass transition temperature, relative elongation, melting point.

Поступила в редакцию 05.02.2024

© Л. Д. Селезнева, А. А. Попов, Е. С. Трофимчук, Е. В. Воробьева, С. М. Аншин, 2024

Для приобретения полного текста статьи, обращайтесь в [редакцию журнала](#)

Full text of articles can be purchased from the editorial office

Адрес редакции: ул. Кирова, 32а, 246050, г. Гомель, Беларусь
Телефон/факс: +375 (232) 34 06 36 / 34 17 11

Address: Kirov St., 32a, 246050, Gomel, Belarus
Phone: +375 (232) 34 06 36. Fax: +375 (232) 34 17 11

E-mail: polmattex@gmail.com
Web: <http://mpri.org.by/izdaniya/pmt/>

Образец цитирования:

Селезнева Л. Д., Попов А. А., Трофимчук Е. С., Воробьева Е. В., Аншин С. М. Особенности биодеградации бинарных композитов полилактидид/полибутилена-дипинаттерефталат (ПЛА/ПБАТ) // Полимерные материалы и технологии. 2024. Т. 10, № 1. С. 45–51. <http://doi.org/10.32864/polymmattech-2024-10-1-45-51>

Citation sample:

Selezneva L. D., Popov A. A., Trofimchuk E. S., Vorob'eva E. V., Anshin S. M. Osobennosti biodegradatsii binnarnykh kompozitov polilaktidid/polibutilena-dipinattereftalat (PLA/PBAT) [The biodegradation features of binary composites of polylactide/polybutylene adipate terephthalate (PLA/PBAT)]. *Polimernye materialy i tekhnologii* [Polymer Materials and Technologies], 2024, vol. 10, no. 1, pp. 45–51. <http://doi.org/10.32864/polymmattech-2024-10-1-45-51>

Литература

1. Elsawy M. A., Kim K.-H., Park J.-W., Deep A. Hydrolytic degradation of polylactic acid (PLA) and its composites // Renewable and Sustainable Energy Reviews, 2017, vol. 79, pp. 1346–1352. doi: 10.1016/j.rser.2017.05.143
2. Liu W., Zhou J., Ma Y., Wang J., Xu J. Fabrication of PLA Filaments and its Printable Performance // IOP Conference Series: Materials Science and Engineering, 2017, vol. 275. doi: 10.1088/1757-899X/275/1/012033
3. Kang Y., Chen P., Shi X., Zhang G., Wang Ch. Preparation of open-porous stereocomplex PLA/PBAT scaffolds and correlation between their morphology, mechanical behavior, and cell compatibility // RSC Advances, 2018, no. 23. doi: 10.1039/C8RA01305E
4. Polybutylene adipate terephthalate // Wikipedia [Электронный ресурс]. URL: https://en.wikipedia.org/wiki/Polybutylene_adipate_tereophthalate (дата обращения: 19.04.2023).
5. Ferreira F. V., Cividanis L. S., Gouveia R. F., Lona L. M. An overview on properties and applications of poly(butylene adipate-co-terephthalate)-PBAT based composites // Polymer Engineering and Science, 2017, vol. 59, is. s2, pp. E7–E15. doi: 10.1002/pen.24770
6. Jian J., Xiangbin Z., Xianbo H. An overview on synthesis, properties and applications of poly(butylene-adipate-co-terephthalate)-PBAT // Advanced Industrial and Engineering Polymer Research, 2020, vol. 3, no. 1, pp. 19–26. doi: 10.1016/j.aiepr.2020.01.001
7. Karamanlioglu M., Robson G. D. The influence of biotic and abiotic factors on the rate of degradation of poly(lactic) acid (PLA) coupons buried in compost and soil // Polymer Degradation and Stability, 2013, vol. 98, pp. 2063–2071. doi: 10.1016/j.polymdegradstab.2013.07.004
8. Fortunati E., Luzi F., Puglia D., Dominici F., Santulli C., Kenny J. M., Torre L. Investigation of thermo-mechanical, chemical and degrada-

- tive properties of PLA-limonene films reinforced with cellulose nanocrystals extracted from *Phormium tenax* leaves // European Polymer Journal, 2014, vol. 56, pp. 77–91. doi: 10.1016/j.eurpolymj.2014.03.030
9. Karamanlioglu M., Preziosi R., Robson G. D. Abiotic and biotic environmental degradation of the bioplastic polymer poly(lactic acid): A review // Polymer Degradation and Stability, 2017, vol. 137, pp. 122–130. doi: 10.1016/j.polymdegradstab.2017.01.009
 10. Lv S., Zhang Y., Gu J., Tan H. Biodegradation behavior and modelling of soil burial effect on degradation rate of PLA blended with starch and wood flour // Colloids and Surfaces B: Biointerfaces, 2017, vol. 159, pp. 800–808. doi: 10.1016/j.colsurfb.2017.08.056
 11. Scaffaro R., Maio A., Gulino E.F., Pitarresi G. Lignocellulosic fillers and graphene nanoplatelets as hybrid reinforcement for polylactic acid: Effect on mechanical properties and degradability // Composites Science and Technology, 2020, vol. 190. doi: 10.1016/j.compscitech.2020.108008
 12. Yang S., Madbouly S. A., Schrader J. A., Srinivasan G., Grewell D., McCabe K. G., Kessler M. R., Graves W. R. Characterization and biodegradation behavior of bio-based poly(lactic acid) and soy protein blends for sustainable horticultural applications // Green Chemistry, 2015, vol. 17, pp. 380–393. doi: 10.1039/c4gc01482k
 13. Wei S., Zhao Y., Zhou R., Lin J., Su T., Tong H., Wang, Z. Biodegradation of polybutylene adipate-co-terephthalate by *Priestia megaterium*, *Pseudomonas mendocina*, and *Pseudomonas pseudoalcaligenes* following incubation in the soil // Chemosphere, 2022, vol. 307. doi: 10.1016/j.chemosphere.2022.135700
 14. Weng Y. X., Jin Y.J., Meng Q. Y., Wang L., Zhang M., Wang Y.Z. Biodegradation Behavior of Poly(Butylene Adipate-Co-Terephthalate) (PBAT), Poly(Lactic Acid) (PLA), and Their Blend under soil conditions // Polymer Testing, 2013, vol. 32, pp. 918–926. doi: 10.1016/j.polymertesting.2013.05.001
 15. Lamparelli R. C. B. C., Montagna L. S., Silva A. P., Montanheiro T. L. A., Lemes A. P. Study of the Biodegradation of PLA/PBAT Films after Biodegradation Tests in Soil and the Aqueous Medium // Biointerface Research in Applied Chemistry, 2022, vol. 12, no. 1, pp. 833–846. doi: 10.33263/BRIAC121.833846
 16. Palsikowski P.A., Kuchnier C.N., Pinheiro I.F., Morales A.R. Biodegradation in Soil of PLA/PBAT Blends Compatibilized with Chain Extender // Journal of Polymers and the Environment, 2018, vol. 26, pp. 330–341. doi:10.1007/s10924-017-0951-3
 17. Zhang Y., Gao W., Mo A., Jiang J., He D. Degradation of polylactic acid/polybutylene adipate films in different ratios and the response of bacterial community in soil environments // Environmental Pollution, 2022, vol. 313. doi: 10.1016/j.envpol.2022.120167
 18. Yetiş F., Liu X., Sampson W. W., Gong R. H. Biodegradation of Composites of Polylactic Acid and Microfibrillated Lignocellulose // Journal of Polymers and the Environment, 2023, vol. 31, pp. 698–708. doi:10.1007/s10924-022-02583-2

References

1. Elsawy M. A., Kim K.-H., Park J.-W., Deep A. Hydrolytic degradation of polylactic acid (PLA) and its composites. *Renewable and Sustainable Energy Reviews*, 2017, vol. 79, pp. 1346–1352. doi: 10.1016/j.rser.2017.05.143
2. Liu W., Zhou J., Ma Y., Wang J., Xu J. Fabrication of PLA Filaments and its Printable Performance. *IOP Conference Series: Materials Science and Engineering*, 2017, vol. 275. doi: 10.1088/1757-899X/275/1/012033
3. Kang Y., Chen P., Shi X., Zhang G., Wang Ch. Preparation of open-porous stereocomplex PLA/PBAT scaffolds and correlation between their morphology, mechanical behavior, and cell compatibility. *RSC Advances*, 2018, no. 23. doi: 10.1039/C8RA01305E
4. Polybutylene adipate terephthalate. Available at: https://en.wikipedia.org/wiki/Polybutylene_adipate_terephthalate (accessed 19.04.2023).
5. Ferreira F. V., Cividanes L. S., Gouveia R. F., Lona L. M. An overview on properties and applications of poly(butylene adipate-co-terephthalate)-PBAT based composites. *Polymer Engineering and Science*, 2017, vol. 59, is. s2, pp. E7–E15. doi: 10.1002/pen.24770
6. Jian J., Xiangbin Z., Xianbo H. An overview on synthesis, properties and applications of poly(butylene-adipate-co-terephthalate)-PBAT. *Advanced Industrial and Engineering Polymer Research*, 2020, vol. 3, no. 1, pp. 19–26. doi: 10.1016/j.aiepr.2020.01.001
7. Karamanlioglu M., Robson G. D. The influence of biotic and abiotic factors on the rate of degradation of poly(lactic) acid (PLA) coupons buried in compost and soil. *Polymer Degradation and Stability*, 2013, vol. 98, pp. 2063–2071. doi: 10.1016/j.polymdegradstab.2013.07.004
8. Fortunati E., Luzi F., Puglia D., Dominici F., Santulli C., Kenny J.M., Torre L. Investigation of thermo-mechanical, chemical and degradative properties of PLA-limonene films reinforced with cellulose nanocrystals extracted from *Phormium tenax* leaves. *European Polymer Journal*, 2014, vol. 56, pp. 77–91. doi: 10.1016/j.eurpolymj.2014.03.030
9. Karamanlioglu M., Preziosi R., Robson G. D. Abiotic and biotic environmental degradation of the bioplastic polymer poly(lactic acid): A review. *Polymer Degradation and Stability*, 2017, vol. 137, pp. 122–130. doi: 10.1016/j.polymdegradstab.2017.01.009
10. Lv S., Zhang Y., Gu J., Tan H. Biodegradation behavior and modelling of soil burial effect on degradation rate of PLA blended with starch and wood flour. *Colloids and Surfaces B: Biointerfaces*, 2017, vol. 159, pp. 800–808. doi: 10.1016/j.colsurfb.2017.08.056
11. Scaffaro R., Maio A., Gulino E.F., Pitarresi G. Lignocellulosic fillers and graphene nanoplatelets as hybrid reinforcement for polylactic acid: Effect on mechanical properties and degradability. *Composites Science and Technology*, 2020, vol. 190. doi: 10.1016/j.compscitech.2020.108008
12. Yang S., Madbouly S. A., Schrader J. A., Srinivasan G., Grewell D., McCabe K. G., Kessler M. R., Graves W. R. Characterization and biodegradation behavior of bio-based poly(lactic acid) and soy protein blends for sustainable horticultural applications. *Green Chemistry*, 2015, vol. 17, pp. 380–393. doi: 10.1039/c4gc01482k
13. Wei S., Zhao Y., Zhou R., Lin J., Su T., Tong H., Wang, Z. Biodegradation of polybutylene adipate-co-terephthalate by *Priestia megaterium*, *Pseudomonas mendocina*, and *Pseudomonas pseudoalcaligenes* following incubation in the soil. *Chemosphere*, 2022, vol. 307. doi: 10.1016/j.chemosphere.2022.135700
14. Weng Y. X., Jin Y.J., Meng Q. Y., Wang L., Zhang M., Wang Y.Z. Biodegradation Behavior of Poly(Butylene Adipate-Co-Terephthalate) (PBAT), Poly(Lactic Acid) (PLA), and Their Blend under soil conditions. *Polymer Testing*, 2013, vol. 32, pp. 918–926. doi: 10.1016/j.polymertesting.2013.05.001
15. Lamparelli R. C. B. C., Montagna L. S., Silva A. P., Montanheiro T. L. A., Lemes A. P. Study of the Biodegradation of PLA/PBAT Films after Biodegradation Tests in Soil and the Aqueous Medium. *Biointerface Research in Applied Chemistry*, 2022, vol. 12, no. 1, pp. 833–846. doi: 10.33263/BRIAC121.833846
16. Palsikowski P.A., Kuchnier C.N., Pinheiro I.F., Morales A.R. Biodegradation in Soil of PLA/PBAT Blends Compatibilized with Chain Extender. *Journal of Polymers and the Environment*, 2018, vol. 26, pp. 330–341. doi:10.1007/s10924-017-0951-3
17. Zhang Y., Gao W., Mo A., Jiang J., He D. Degradation of polylactic acid/polybutylene adipate films in different ratios and the response of bacterial community in soil environments. *Environmental Pollution*, 2022, vol. 313. doi: 10.1016/j.envpol.2022.120167
18. Yetiş F., Liu X., Sampson W. W., Gong R. H. Biodegradation of Composites of Polylactic Acid and Microfibrillated Lignocellulose. *Journal of Polymers and the Environment*, 2023, vol. 31, pp. 698–708. doi:10.1007/s10924-022-02583-2