

<http://doi.org/10.32864/polymmattech-2024-10-2-55-62>

УДК 678.0; 66.0

## ВЛИЯНИЕ ЙОДИРОВАНИЯ УГЛЕРОДНЫХ НАНОДИСПЕРСНЫХ НАПОЛНИТЕЛЕЙ НА МЕХАНИЧЕСКИЕ СВОЙСТВА И ЭЛЕКТРОПРОВОДНОСТЬ КОМПОЗИТОВ НА ОСНОВЕ СОПОЛИМЕРА ЭТИЛЕНА И ВИНИЛАЦЕТАТА

К. В. ПРОКОПОВИЧ<sup>1,2+</sup>, И. Н. БУРМИСТРОВ<sup>1,2</sup>, Р. А. СТОЛЯРОВ<sup>3</sup>, В. С. ЯГУБОВ<sup>3</sup>, И. А. ВАРЬЯН<sup>1,4</sup>, Н. В. ВОРОНЦОВ<sup>1,4</sup>

<sup>1</sup>Российский экономический университет имени Г. В. Плеханова, Стремянный переулок, 36, 117997, г. Москва, Россия

<sup>2</sup>Национальный исследовательский технологический университет «МИСИС», Ленинский пр-т, 4, 119049, г. Москва, Россия

<sup>3</sup>Тамбовский государственный технический университет, ул. Советская, 106/5, помещение 2, 392000, г. Тамбов, Россия

<sup>4</sup>Институт биохимической физики им. Н. М. Эмануэля Российской академии наук, ул. Косыгина, 4, 119334, г. Москва, Россия

*Электропроводные полимерные материалы имеют большой потенциал применения в различных отраслях промышленности, например, как электроды катодной защиты, нагревательные элементы, элементы гибкой и носимой электроники, защита от электромагнитных помех, биосенсоры, системы для доставки лекарств, и многое другое.*

*Цель работы — исследование влияния смесей углеродных наноструктурных наполнителей с различными факторами формы (многостенные углеродные нанотрубки (МУНТ) и графен) в исходной и галогенированной формах на прочностные характеристики и электропроводность сополимера этилена и винилацетата (СЭВА).*

*В рамках настоящего исследования методом вальцевания были изготовлены композиты на основе СЭВА, наполненного разными сочетаниями квазидву- и одномерных наполнителей в исходной и галогенированной формах и показано, что при сравнительно высоких концентрациях МУНТ в большей степени, по сравнению с графеном, снижают эластичность и незначительно улучшают показатели прочности. Относительное удлинение при разрыве снижается ориентировочно с 1200% до 650%, разрушающее напряжение при растяжении возрастает с 9 МПа до 11 МПа). Йодирование в небольшой степени ухудшает механические свойства, но повышает электропроводность композитов. Сравнение электрических свойств композитов, наполненных йодированным и исходными углеродными наноматериалами, показывает, что общий характер зависимости электропроводности от концентрации для исходных и йодированных форм наполнителя сохраняется и для МУНТ, и для графена, но общий уровень проводимости при модифицировании йодом возрастает для всех концентраций. Наибольший эффект повышения проводимости при введении галогенированных наполнителей, более чем на два порядка при содержании МУНТ + графен + йод 10 мас.%.*

*Полученные материалы могут применяться в качестве эластичных нагревательных элементов, как антистатические добавки, для получения электродных материалов для электрохимических систем преобразования и хранения энергии и в других областях.*

**Ключевые слова:** сополимер этилена с винилацетатом, многостенные углеродные нанотрубки, графен, йод, электрическая проводимость.

<sup>+</sup>Автор, с которым следует вести переписку. E-mail: Prokopovich.KV@rea.ru

## THE EFFECT OF IODIZATION OF CARBON NANODISPERSE FILLERS ON MECHANICAL PROPERTIES AND ELECTRICAL CONDUCTIVITY OF COMPOSITES BASED ON THE COPOLYMER OF ETHYLENE AND VINYL ACETATE

K. V. PROKOPOVICH<sup>1,2+</sup>, I. N. BURMISTROV<sup>1,2</sup>, R. A. STOLYAROV<sup>3</sup>, V. S. YAGUBOV<sup>3</sup>, I. A. VARYAN<sup>1,4</sup>, N. V. VORONTSOV<sup>1,4</sup>

<sup>1</sup>Plekhanov Russian University of Economics, Stremyanny Lane, 36, 117997, Moscow, Russia

<sup>2</sup>National University of Science and Technology MISIS, Leninskiy Ave, 4, 117997, Moscow, Russia

<sup>3</sup>Tambov State Technical University, Sovetskaya St., 106/5, room 2, 392000, Tambov, Russia

<sup>4</sup>Emanuel Institute of Biochemical Physics, Russian Academy of Sciences, Kosygina St., 4, 119334, Moscow, Russia

*Electrically conductive polymer materials have great potential for use in various industries, such as cathodic protection electrodes, heating elements, elements of flexible and wearable electronics, protection against electromagnetic interference, bio-sensors, drug delivery systems, and more. The purpose of the work is to study the effect of carbon nanostructured fillers filled with mixtures with various shape factors (multi-walled carbon nanotubes (MWCNTs) and graphene) in the initial and halogenated forms on the strength characteristics and electrical conductivity of the ethylene and vinyl acetate copolymer (SEVA).*

*In the framework of the present study, composites based on EVA filled with different combinations of quasi-double- and one-dimensional fillers in initial and halogenated forms were fabricated by rolling method and it was shown that at relatively high concentrations of MWCNTs to a greater extent, compared to graphene, reduce elasticity and slightly improve strength parameters. Relative tensile elongation decreases from 1200% to 650%, tensile failure stress increases from 9 MPa to 11 MPa). Iodization deteriorates mechanical properties to a small extent, but increases the electrical conductivity of the composites. Comparison of electrical properties of composites filled with iodized and initial carbon nanomaterials shows that the general character of electrical conductivity dependence on filler concentration after iodization of initial and iodized forms of filler is preserved for both MWCNTs and graphene, but the general level of conductivity at modification with iodine increases for all concentrations. The greatest effect of conductivity increase at introduction of halogenated fillers, more than on two pore-docs at is reached in the systems containing MWCNT + Graphene + iodine 10 wt.%.*

*The resulting materials can be used as elastic heating elements, as antistatic additives, to produce electrode materials for electrochemical energy conversion and storage systems and in other fields.*

**Keywords:** ethylene copolymer with vinyl acetate, multi-walled carbon nanotubes, graphene, iodine, electrical conductivity.

Поступила в редакцию 30.04.2024

© К. В. Прокопович, И. Н. Бурмистров, Р. А. Столяров, В. С. Ягубов, И. А. Варьян, Н. В. Воронцов, 2024

Для приобретения полного текста статьи, обращайтесь в [редакцию журнала](#)  
Full text of articles can be purchased from the editorial office

Адрес редакции: ул. Кирова, 32а, 246050, г. Гомель, Беларусь  
Телефон/факс: +375 (232) 34 06 36 / 34 17 11

Address: Kirov St., 32a, 246050, Gomel, Belarus  
Phone: +375 (232) 34 06 36. Fax: +375 (232) 34 17 11

E-mail: [polmattex@gmail.com](mailto:polmattex@gmail.com)  
Web: <http://mpri.org.by/izdaniya/pmt/>

### Образец цитирования:

Прокопович К. В., Бурмистров И. Н., Столяров Р. А., Ягубов В. С., Варьян И. А., Воронцов Н. В. Влияние йодирования углеродных нанодисперсных наполнителей на механические свойства и электропроводность композитов на основе сополимера этилена и винилацетата // Полимерные материалы и технологии. 2023. Т. 10, № 2. С. 55–62. <http://doi.org/10.32864/polymmattech-2024-10-2-55-62>

**Citation sample:**

Prokopovich K. V., Burmistrov I. N., Stolyarov R. A., Yagubov V. S., Var'yan I. A., Vorontsov N. V. Vliyanie yodirovaniya ugleodorodnykh nanodispersnykh napolniteley na mekhanicheskie svoystva i elektroprovodnost' kompozitov na osnove sopolimera etilena i vinilatsetata [The effect of iodization of carbon nanodisperse fillers on mechanical properties and electrical conductivity of composites based on the copolymer of ethylene and vinyl acetate]. *Po-limernye materialy i tekhnologii* [Polymer Materials and Technologies], 2023, vol. 10, no. 2, pp. 55–62. <http://doi.org/10.32864/polymmattech-2024-10-2-55-62>

**Литература**

- Antunes R. A., de Oliveira, M. C. L., Ett, G., Ett, V. Carbon materials in composite bipolar plates for polymer electrolyte membrane fuel cells: A review of the main challenges to improve electrical performance // *Journal of Power Sources*, 2011, vol. 196, no. 6, pp. 2945–2961. doi: 10.1016/j.jpowsour.2010.12.041
- Burmistrov I., Gorshkov N., Ilinykh I., Muratov D., Kolesnikov E., Yakovlev E., Mazov I., Issi J.-P., Kuznetsov D. Mechanical and electrical properties of ethylene-1-octene and polypropylene composites filled with carbon nanotubes // *Composites Science and Technology*, 2017, vol. 147, pp. 71–77. doi: 10.1016/j.compscitech.2017.05.005
- Larsen Th., Larsen T., Andreasen S. J., Christiansen J. D. C. Pressure-independent through-plane electrical conductivity measurements of highly filled conductive polymer composites // *International Journal of Hydrogen Energy*, 2023, vol. 48, is. 33, pp. 12493–12500. doi: 10.1016/j.ijhydene.2022.11.318
- Burmistrov I., Gorshkov N., Ilinykh I., Muratov D., Kolesnikov E., Anshin S., Mazov I., Issi J.-P., Kusnezov D. Improvement of carbon black based polymer composite electrical conductivity with additions of MWCNT // *Composites Science and Technology*, 2016, vol. 129, pp. 79–85. doi:10.1016/j.compscitech.2016.03.032
- Mohd Radzuan N. A., Sulong A. B., Somalu M. R., Abdullah A. T., Husaini T., Rosli R. E., Majlan E. H Rosli M. I. Fibre orientation effect on polypropylene/milled carbon fiber composites in the presence of carbon nanotubes or graphene as a secondary filler: Application on PEM fuel cell bipolar plate // *International Journal of Hydrogen Energy*, 2019, vol. 44, is. 58, pp. 30618–30626. doi: 10.1016/j.ijhydene.2019.01.063
- Mohd Radzuan N. A., Yusuf Zakaria M., Sulong A. B., Sahari J. The effect of milled carbon fibre filler on electrical conductivity in highly conductive polymer composites // *Composites Part B: Engineering*, 2017, vol. 110, pp. 153–160. doi: 10.1016/j.compositesb.2016.11.021
- Junpyo Hong, Jisung Kwon, Dohyun Im, Jeonggil Ko, Chae Yun Nam, Hyeong Gyu Yang, Sun Ho Shin, Soon Man Hong, Seung Sang Hwang, Ho Gyu Yoon, Lee A. S. Best practices for correlating electrical conductivity with broadband EMI shielding in binary filler-based conducting polymer composites // *Chemical Engineering Journal*, 2023, vol. 455. doi: 10.1016/j.cej.2022.140528
- Yao Riwu, Liu Xingchen, Jiang Weili, Shang Ningtao, Zheng Jinyang, Drechsler K., Shi Jianfeng. Simulation Studies Underlying the Influence of Filler Orientation on the Electrical Properties of Short Carbon Fiber Conductive Polymer Composites: Implications for Electrical Conductivity Regulation of Micro/Nanocomposites // *ACS Applied Nano Materials*, 2023, vol. 6, no. 11, pp. 9757–9767. doi: 10.1021/acsnm.3c01450
- Payandehpeyman J., Mazaheri M. Geometrical and physical effects of nanofillers on percolation and electrical conductivity of polymer carbon-based nanocomposites: a general micro-mechanical model // *Soft Matter*, 2023, vol. 19, is. 3, pp. 530–539. doi: 10.1039/D2SM01168A
- Jurča M., Vilčáková J., Gořalík M., Masař M., Ponížil P., Kazantseva N., Foulger S. H., Sába P. Reduced percolation threshold of conductive adhesive through nonuniform filler localization: Monte Carlo simulation and experimental study // *Composites Science and Technology*, 2021, vol. 214. doi: 10.1016/j.compscitech.2021.108964
- Al-Mufti S., Almontasser A., Rizvi S. J. A., Kottiyath V. K. Innovative Approach to Fuel Cell Bipolar Plate Using Conductive Polymer Blend Composites: Selective Localization of Carbon Fiber at the Interface of Polymer Blends // *Journal of Inorganic and Organometallic Polymers and Materials*, 2023, vol. 33, pp. 2618–2635. doi: 10.1007/s10904-023-02681-1
- Burmistrov I., Gorshkov N., Anshin S., Kolesnikov E., Kuskov K., Ilinykh I., Issi J.-P., Vikulova M., Kuznetsov D. Enhancement of Percolation Threshold by Controlling the Structure of Composites Based on Nanostructured Carbon Filler // *J. Electron. Mater.*, 2019, vol. 48, pp. 5111–5118. doi: 10.1007/s11664-019-07287-3
- Radzuan N. A. M., Sulong A. B., Sahari J. A review of electrical conductivity models for conductive polymer composite // *International Journal of Hydrogen Energy*, 2017, vol. 42, is. 14, pp. 9262–9273. doi: 10.1016/j.ijhydene.2016.03.045
- Taherian R., Hadianfard M. J., Golikand A. N. A new equation for predicting electrical conductivity of carbon-filled polymer composites used for bipolar plates of fuel cells // *Journal of applied polymer science*, 2013, vol. 128, is. 3, pp. 1497–1509. doi: 10.1002/app.38295
- Cai W. Z., Tu S. T., Gong J. M. A physically based percolation model of the effective electrical conductivity of particle filled composites // *Journal of composite materials*, 2006, vol. 40, is. 23, pp. 2131–2142. doi: 10.1177/0021998306062312
- Tabarowska P., Stando G., Sahlman M., Krzywiecki M., Lundström M., Janas D. Doping of carbon nanotubes by halogenated solvents // *Scientific Reports*, 2022, vol. 12. doi: 10.1038/s41598-022-11162-3
- Perveen S., Khan M. I. Halogenated graphene derivatives as an absorber layer for solar cell applications: A DFT study with vdW correction // *Computational Condensed Matter*, 2023, vol. 37. doi: 10.1016/j.cocom.2023.e00851
- Zheng P., Zhuo H., Zou Y., Guo W., Wu H., Li Z. Highly-Conductive Stretchable Electrically Conductive Composites by Halogenation Treatment and Its Application in Stretchable Electronics // 2018 IEEE 68<sup>th</sup> Electronic Components and Technology Conference (ECTC). USA, 2018, pp. 1744–1750. doi: 10.1109/ECTC.2018.00262
- Karlický F., Datta K. K. R., Otyepka M., Zbořil R. Halogenated graphenes: rapidly growing family of graphene derivatives // *ACS nano*, 2013, vol. 7, no. 8, pp. 6434–6464. doi: 10.1021/nn4024027
- Blokhin A., Stolyarov R., Burmistrov I., Gorshkov N., Kolesnikov E., Yagubov V., Tkachev A., Zaytsev I., Tarov D., Galunin E., Offor P., Kiselev N. Increasing electrical conductivity of PMMA-MWCNT composites by gas phase iodination // *Composites Science and Technology*, 2021, vol. 214. doi: 10.1016/j.compscitech.2021.108972
- Bo Li, Lin Zhou, Di Wu, Hailin Peng, Kai Yan, Yu Zhou, Zhongfan Liu. Photochemical chlorination of graphene // *ACS nano*, 2011, vol. , no. 7, pp. 5957–5961. doi: 10.1021/nn201731t
- Sebastian J., Thachil E. T., Mathen J. J., Madhavan J., Thomas P., Philip J., Jayalakshmy M. S., Mahmud S., Joseph G. P. Enhancement in the electrical and thermal properties of ethylene vinyl acetate (EVA) co-polymer by zinc oxide nanoparticles // *Open Journal of Composite Ma-*

- terials, 2015, vol. 5, no. 3. doi: 10.4236/ojcm.2015.53011
23. Azizi S., Ouellet-Plamondon C. M., Nguyen-Tri P., Fr chette M., David E. Electrical, thermal and rheological properties of low-density polyethylene/ethylene vinyl acetate/graphene-like composite // *Composites Part B: Engineering*, 2019, vol. 177. doi: 10.1016/j.compositesb.2019.107288
  24. Киселев Н. В., Бойченко Е. А., Артюхов Д. И., Метленкин Д. А., Бурмистрович И. Н. Исследование возможности применения электродов на основе сополимера этилена и винилацетата для термоэлектрохимических систем // Перспективные полимерные композиционные материалы. Альтернативные технологии. Переработка. Применение. Экология. : сборник материалов IX Международной конференции, Энгельс, 25–27 октября 2022 года. Саратов : СГТУ имени Гагарина Ю. А., 2022. С. 225–230.
  25. Толкачев Я. М., Ягубов В. С., Бурмистров И. Н., Качев А. Г., Дьячкова Т. П., Таров Д. В., Столяров Р. А., Чапаксов Н. А., Прокудин К. А. Электропроводящие композиты на основе хлоропренового каучука модифицированные йодированными углеродными нанотрубками Таунит-М // Состояние и перспективы развития современной науки по направлению «Новые материалы и энергетика в ВС РФ» : сборник статей научно-технической конференции, Анапа, 20 апреля 2022 года. Анапа : ФГАУ, 2022. С. 173–177.

## References

1. Antunes R. A., de Oliveira, M. C. L., Ett, G., Ett, V. Carbon materials in composite bipolar plates for polymer electrolyte membrane fuel cells: A review of the main challenges to improve electrical performance. *Journal of Power Sources*, 2011, vol. 196, no. 6, pp. 2945–2961. doi: 10.1016/j.jpowsour.2010.12.041
2. Burmistrov I., Gorshkov N., Ilinykh I., Muratov D., Kolesnikov E., Yakovlev E., Mazov I., Issi J.-P., Kuznetsov D. Mechanical and electrical properties of ethylene-1-octene and polypropylene composites filled with carbon nanotubes. *Composites Science and Technology*, 2017, vol. 147, pp. 71–77. doi: 10.1016/j.compscitech.2017.05.005
3. Larsen Th., Larsen T., Andreassen S. J., Christiansen J. D. C. Pressure-independent through-plane electrical conductivity measurements of highly filled conductive polymer composites. *International Journal of Hydrogen Energy*, 2023, vol. 48, is. 33, pp. 12493–12500. doi: 10.1016/j.ijhydene.2022.11.318
4. Burmistrov I., Gorshkov N., Ilinykh I., Muratov D., Kolesnikov E., Anshin S., Mazov I., Issi J.-P., Kusnezov D. Improvement of carbon black based polymer composite electrical conductivity with additions of MWCNT. *Composites Science and Technology*, 2016, vol. 129, pp. 79–85. doi: 10.1016/j.compscitech.2016.03.032
5. Mohd Radzuan N. A., Sulong A. B., Somalu M. R., Abdullah A. T., Husaini T., Rosli R. E., Majlan E. H Rosli M. I. Fibre orientation effect on polypropylene/milled carbon fibre composites in the presence of carbon nanotubes or graphene as a secondary filler: *Application on PEM fuel cell bipolar plate*. *International Journal of Hydrogen Energy*, 2019, vol. 44, is. 58, pp. 30618–30626. doi: 10.1016/j.ijhydene.2019.01.063 ???
6. Mohd Radzuan N. A., Yusuf Zakaria M., Sulong A. B., Sahari J. The effect of milled carbon fibre filler on electrical conductivity in highly conductive polymer composites. *Composites Part B: Engineering*, 2017, vol. 110, pp. 153–160. doi: 10.1016/j.compositesb.2016.11.021
7. Junpyo Hong, Jisung Kwon, Dohyun Im, Jeonggil Ko, Chae Yun Nam, Hyeong Gyu Yang, Sun Ho Shin, Soon Man Hong, Seung Sang Hwang, Ho Gyu Yoon, Lee A. S. Best practices for correlating electrical conductivity with broadband EMI shielding in binary filler-based conducting polymer composites. *Chemical Engineering Journal*, 2023, vol. 455. doi: 10.1016/j.cej.2022.140528
8. Yao Riwu, Liu Xingchen, Jiang Weili, Shang Ningtao, Zheng Jinyang, Drechsler K., Shi Jianfeng. Simulation Studies Underlying the Influence of Filler Orientation on the Electrical Properties of Short Carbon Fiber Conductive Polymer Composites: Implications for Electrical Conductivity Regulation of Micro/Nanocomposites. *ACS Applied Nano Materials*, 2023, vol. 6, no. 11, pp. 9757–9767. doi: 10.1021/acsnm.3c01450
9. Payandehpeyman J., Mazaheri M. Geometrical and physical effects of nanofillers on percolation and electrical conductivity of polymer carbon-based nanocomposites: a general micro-mechanical model. *Soft Matter*, 2023, vol. 19, is. 3, pp. 530–539. doi: 10.1039/D2SM01168A
10. Jur a M., Vil akov J., Gořalk M., Masař M., Ponzil P., Kazantseva N., Foulger S. H., Sha P. Reduced percolation threshold of conductive adhesive through nonuniform filler localization: Monte Carlo simulation and experimental study. *Composites Science and Technology*, 2021, vol. 214. doi: 10.1016/j.compscitech.2021.108964
11. Al-Mufti S., Almontasser A., Rizvi S. J. A., Kottiyath V. K. Innovative Approach to Fuel Cell Bipolar Plate Using Conductive Polymer Blend Composites: Selective Localization of Carbon Fiber at the Interface of Polymer Blends. *Journal of Inorganic and Organometallic Polymers and Materials*, 2023, vol. 33, pp. 2618–2635. doi: 10.1007/s10904-023-02681-1
12. Burmistrov I., Gorshkov N., Anshin S., Kolesnikov E., Kuskov K., Ilinykh I., Issi J.-P., Vikulova M., Kuznetsov D. Enhancement of Percolation Threshold by Controlling the Structure of Composites Based on Nanostructured Carbon Filler. *J. Electron. Mater.*, 2019, vol. 48, pp. 5111–5118. doi: 10.1007/s11664-019-07287-3
13. Radzuan N. A. M., Sulong A. B., Sahari J. A review of electrical conductivity models for conductive polymer composite. *International Journal of Hydrogen Energy*, 2017, vol. 42, is. 14, pp. 9262–9273. doi: 10.1016/j.ijhydene.2016.03.045
14. Taherian R., Hadianfard M. J., Golikand A. N. A new equation for predicting electrical conductivity of carbon-filled polymer composites used for bipolar plates of fuel cells. *Journal of applied polymer science*, 2013, vol. 128, is. 3, pp. 1497–1509. doi: 10.1002/app.38295
15. Cai W. Z., Tu S. T., Gong J. M. A physically based percolation model of the effective electrical conductivity of particle filled composites. *Journal of composite materials*, 2006, vol. 40, is. 23, pp. 2131–2142. doi: 10.1177/0021998306062312
16. Taborowska P., Stando G., Sahlman M., Krzywiecki M., Lundstr m M., Janas D. Doping of carbon nanotubes by halogenated solvents. *Scientific Reports*, 2022, vol. 12. doi: 10.1038/s41598-022-11162-3
17. Perveen S., Khan M. I. Halogenated graphene derivatives as an absorber layer for solar cell applications: A DFT study with vdW correction. *Computational Condensed Matter*, 2023, vol. 37. doi: 10.1016/j.cocom.2023.e00851
18. Zheng P., Zhuo H., Zou Y., Guo W., Wu H., Li Z. Highly-Conductive Stretchable Electrically Conductive Composites by Halogenation Treatment and Its Application in Stretchable Electronics. *2018 IEEE 68th Electronic Components and Technology Conference (ECTC)*. USA, 2018, pp. 1744–1750. doi: 10.1109/ECTC.2018.00262
19. Karlick F., Datta K. K. R., Otyepka M., Zbořil R. Halogenated graphenes: rapidly growing family of graphene derivatives. *ACS nano*, 2013, vol. 7, no. 8, pp. 6434–6464. doi: 10.1021/nn4024027
20. Blokhin A., Stolyarov R., Burmistrov I., Gorshkov N., Kolesnikov E., Yagubov V., Tkachev A., Zaytsev I., Tarov D., Galunin E., Offor P., Kiselev N. Increasing electrical conductivity of PMMA-MWCNT composites by gas phase iodination. *Composites Science and Technology*, 2021, vol. 214. doi: 10.1016/j.compscitech.2021.108972
21. Bo Li, Lin Zhou, Di Wu, Hailin Peng, Kai Yan, Yu Zhou, Zhongfan Liu. Photochemical chlorination of graphene. *ACS nano*, 2011, vol. 5, no. 7, pp. 5957–5961. doi: 10.1021/nn201731t
22. Sebastian J., Thachil E. T., Mathen J. J., Madhavan J., Thomas P., Philip J., Jayalakshmy M. S., Mahmud S., Joseph G. P. Enhancement in the electrical and thermal properties of ethylene vinyl acetate (EVA) co-polymer by zinc oxide nanoparticles. *Open Journal of Composite Materials*, 2015, vol. 5, no. 3. doi: 10.4236/ojcm.2015.53011

23. Azizi S., Ouellet-Plamondon C. M., Nguyen-Tri P., Fréchette M., David E. Electrical, thermal and rheological properties of low-density polyethylene/ethylene vinyl acetate/graphene-like composite. *Composites Part B: Engineering*, 2019, vol. 177. doi: 10.1016/j.compositesb.2019.107288
  24. Kiselev N. V., Bojchenko E. A., Artjuhov D. I., Metlenkin D. A., Burmistrovich I. N. Issledovanie vozmozhnosti primeneniya jelektrodov na osnove sopolimera jetilena i vinilacetata dlja termojelektrohimicheskikh system [Studying the possibility of using electrodes based on a copolymer of ethylene and vinyl acetate for thermoelectrochemical systems]. *Perspektivnye polimernye kompozicionnye materialy. Sbornik materialov IX Mezhdunarodnoj konferencii «Alternativnye tehnologii. Pererabotka. Primenenie. Jekologija»* [Proceedings of the IX International Conference "Promising polymer composite materials. Alternative technologies. Recycling. Application. Ecology"]. Saratov : SGTU imeni Gagarina Ju. A. Publ., 2022, pp. 225–230.
  25. Tolkachev Ja. M., Jagubov V. S., Burmistrov I. N., Tkachev A. G., D'jachkova T. P., Tarov D. V., Stoljarov R. A., Chapaksov N. A., Prokudin K. A. Jelektroprovodjashhie kompozity na osnove hloroprenovogo kauchuka modifitsirovannye jodirovannymi uglerodnymi nanotrubkami Taunit-M [Electrically conductive composites based on chloroprene rubber modified with iodized carbon nanotubes Taunit-M]. *Sbornik statej nauchno-tehnicheskoy konferencii «Sostojanie i perspektivy razvitiya sovremennoj nauki po napravleniju "Novye materialy i jenergetika v VS RF"»* [Collection of articles of scientific and technical conference "State and prospects of development of modern science in the direction of "New materials and energy in the Armed Forces of the Russian Federation""]. Anapa : FGAU Publ., 2022, pp. 173–177.
-